

### Product 63580

PE/P/Q BLUE RAL 5008

Group 111

Attributes	
Chemical Type	POLYESTER
Specific Gravity (Theoretical) (kg/l)	1,5 ± 0,05
Coverage @ 1 µm DFT m²/kg	668
Technical Features	
Film Properties	Range/Value
Recommended Film Thickness	60 - 80 micron
Gloss (60 degrees)	80 - 85
Reverse Impact (cm/kg)	25
Cure Cycle	min: 170 °C @ 20' to 40' max: 200 °C @ 08' to 12'
Application	Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo.
Pretreatment	The surface to be coated must be free from oils, grease, and flash rust. A good quality pre-treatment process is recommended for optimum performance.
Substrate	Suitable for metal substrate.
Approval	152 g P-0554
Version	001 00

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